

System Specification
CEM-DYE® 250 SYSTEM
Division 9 Finishes
Section 09 93 00 - Staining and Transparent Finish

NOTE TO SPECIFIER:

Cem-Dye 250 System is a fluid applied liquid metallic dye stain used on portland cement concrete and cementitious overlayments and polyurethane top coated system. S-5000 is a metallic dye available in a broad color pallet ranging from soft earth tones to strong vivid tones and top coated with SK-P250 (Clear Gloss or Clear Stain or VOC Clear Gloss or VOC Clear Stain). SK-P250 is a two component, low viscosity, acrylic urethane top coat. Super-Krete® Products are Manufactured by Arizona Polymer Flooring.

PART 1 – GENERAL

- 1.1 Related Work Specified in Other Sections (Delete if Not Applicable):
- 1.1.1 S-5000 metallic dye is placed direct to concrete. The portland cement concrete substrate shall be placed, finished and leveled in accordance with industry standards.
- a. New portland cement concrete shall be placed in accordance with American Concrete Institute, ACI 302.R Guide for Concrete Slabs that Receive Moisture-Sensitive Flooring Materials.
 - b. Per ACI 302.R the new concrete is to be placed directly on the subgrade moisture barrier in accordance with ASTM E1745 Standard Specification for Water Vapor Retarders Used in Contact with Soil or Granular Fill Under Concrete Slabs.
 - c. Existing portland cement concrete must be cored to determine if it was placed (in accordance with ACI 302.2R) on an adequate positive side moisture barrier. If not, the existing concrete surface will most likely require a positive side moisture mitigation primer.
- 1.1.2 Cem-Dye 250 System placed direct to Cementitious Overlayment must be placed on properly prepared concrete that conforms to 1.1.1 above.
- 1.1.3 Testing Moisture Levels and Allowable Moisture Limits:
- a. Moisture Vapor Transmission testing per ASTM F1869 Standard Test Method for Measuring Moisture Vapor Emission Rate of Concrete Substrate Using Anhydrous Calcium Chloride. Limit is three pounds per 1,000 square feet in 72 hours. If the moisture limit exceeds the manufacturer's published limits a manufacturer's approved moisture mitigation primer shall be required.
 - b. Relative Humidity testing per ASTM F2170 Standard Test Method for Determining Relative Humidity in Concrete Floor Slabs Using in situ Probes. Limit is a Relative Humidity of 75% or less in 72 hours. If the relative humidity limit is exceeded a manufacturer's approved moisture mitigation primer shall be required.
- 1.1.4 Concrete Condition:
- a. A maximum height variation not to exceed 1/4 inch in 10 feet.

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- b. No curing agents, other additives and contaminants which might prevent a bond must be removed.
- c. Concrete is to be free of sodium silicate and potassium silicate sealers or densifiers. If they are present they must be removed.
- d. Concrete or cementitious overlayers must be sound and durable, if not they must be repaired.

1.2 Quality Assurance:

1.2.1 Acceptable Manufacturer:

- a. Materials shall meet or exceed the Specification minimum or maximum physical and mechanical properties.
- b. Materials shall be manufactured by single manufacturer.
- c. Material manufacturer must provide Application Instructions, clearly stating that the submitted products meet the requirements of the Specification.
- d. Alternative material suppliers must submit Technical Data Sheet, Application Instructions and Certification of Compliance at least twenty-eight (28) days prior to bid. Submittals made after the required stated lead-time, shall be considered non-responsive and rejected.

1.2.2 Acceptable Installer:

- a. Acceptable installers shall have a written endorsement from the manufacturer stating that they are qualified to install the materials in this specification.
- b. Acceptable installers shall submit a letter from the material manufacturer and signed by an officer of the company stating that the installer is in good financial standing with the material manufacturer.
- c. Acceptable installer shall perform all work in accordance with the material manufacturer's Application Instructions.
- d. The installer must furnish a detailed list of projects of similar magnitude to the one specified that they have completed in the last three years. The package must include a list of specific contacts, job titles, addresses and the phone number of contacts.

1.3 Submittal:

1.3.1 Samples:

- a. The installer shall submit a maximum of three samples, minimum 6" x 6" for each color specified and the samples shall be clearly labeled.
- b. ADA (Americans with Disabilities Act) Compliant to Dry or Wet, Flat or Ramp, if required.

1.3.2 Maintenance Literature:

- a. The installer shall submit a copy of the material manufacturer's recommended care and maintenance procedures.

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1.3.3 Quality Assurance Certification:

- a. Material shall be delivered to the job-site in unopened containers, properly labeled by the supplier, including product name, component(s), batch or lot number.
- b. Material manufacturer shall furnish through the installer, current Safety Data Sheets, which shall comply with current state, providence, federal government or military requirements.

1.4 Delivery, Storage and Handling:

1.4.1 Delivery of Material:

- a. Material shall be delivered to the job-site undamaged and protected from damage after delivery by the General Contractor or the installer.
- b. Material shall be delivered to the job-site in unopened containers, properly labeled by the manufacturer and with the proper Safety Data Sheet per 1.3.3.
- c. Proper Labels, include:
 - 1) Manufacturer's Name and Address
 - 2) Product Name and/or Number
 - 3) Component Reference'
 - 4) Mix Ratio (if applicable)
 - 5) CHEMTREC Emergency Response Information
 - 6) Lot or Batch Number(s)

1.4.2 Storage of Material:

- a. Materials shall be stored in a covered area, out of the elements (including direct sunlight) that is clean, dry and heated (if required) and maintained between 60⁰F – 90⁰F.

1.4.3 Handling:

- a. Material shall be handled only by the approved installer, in accordance with industry standards and compliance with Safety Data Sheet(s) requirements.

1.5 Access:

1.5.1 Installer shall be provided free and unencumbered access to all areas deemed necessary by the installer in order to execute the work in accordance with this Specification.

1.5.2 Material manufacturer shall be granted free and unencumbered access to observe the substrate prior to installation, during the installation and after the installation.

1.6 Warranty:

1.6.1 The manufacturer guarantees that the products are free from manufacturing defects and complies with their published specification.

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PART 2 – PRODUCTS

2.1 Manufacturer:

- A. Arizona Polymer Flooring, 4565 W. Watkins St., Phoenix, Arizona 85043, Phone: 623.435.2277.
- B. Translucent Cem-Dye 250 System Related Work: Resin system, crack and control joint filler shall be supplied.

2.1.1 S-5000 is a metallic dye available in a broad color pallet ranging from soft earth tones to strong vivid tones. It is designed for ease of application at 200 – 250 square feet per gallon per coat. Apply two to three coats. S-5000 metallic dye is available in 16 standard colors providing aesthetic looks when used on new and old surfaces.

- 2.1.2 Top coat with SK-P250 a polyurethane two component, high solids, VOC compliant, abrasion, chemical and wear resistant aliphatic polyester urethane with ultra violet stabilizer.
- a. Apply primer SK-P250 at a rate of 200 – 250 square feet per gallon per coat.
 - b. Apply top coat SK-P250 pigmented polyurethane at a rate of 250 – 325 square feet per gallon per coat.

2.2 Physical Properties:

TYPICAL PHYSICAL PROPERTIES
7 Days at 75⁰F (24⁰C) Resin and Hardener

1. Gloss, 60 degree	ASTM D523	Clear Gloss 90 – 95 Clear Satin 50 - 60
2. Tensile Strength	ASTM D882	8,000 psi
3. Tensile Elongation	ASTM D882	10 %
4. Flexibility 1/8 Inch	ASTM D522	Passes
5. Sward Hardness	ASTM D2134	30
6. Pencil Hardness	ASTM D3363	2H – 3H
7. Adhesion to Concrete	ASTM D7234	300 psi
8. Abrasion Resistance	ASTM D4060	69 mg lost
9. Impact Resistance (160 inch-pounds, direct and reverse)	ASTM D2794	Passes
10. Water Absorption	ASTM D570	0.10% Maximum
11. Flammability (Bonded to Concrete)	ASTM D635	Self-Extinguishing
12. Microbial Resistant	ASTM G21	Passes Rating #1

2.3 Mix

2.3.1 Mix all components in accordance with the material manufacturer’s recommendations.

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PART 3 – EXECUTION

3.1 Inspection:

3.1.1 Examine areas to receive the Cem-Dye 250 System:

- a. Pre-existing defects in the concrete or cementitious overlayment substrate must be corrected.
- b. Deviation from the concrete and cementitious overlayerment part of this Specification requires resolution prior to placement of the Cem-Dye 250 System.
- c. If the substrate is found to be in non-conformity of (concrete or cementitious overlayerment) the substrate specification, correct the non-conforming substrate prior to placement of the Cem-Dye 250 System.
- d. The installer shall start work after other trades have corrected the defects.

3.2 Installation:

3.2.1 Substrate:

- a. Prepare the substrate to receive Cem-Dye 250 System in accordance with the manufacturer's recommendation and Application Instruction.

3.2.2 Placing the Cem-Dye 250 System:

- a. Mix and place per manufacturer's Application Instructions.
- b. Work shall be inspected and accepted, or a punch list of corrections shall be issued by the General Manager or Project Manager or Owner or End-User.

3.3 Cure and Protection:

3.3.1 Protect the Cem-Dye 250 System from damage from other trades in accordance with the material manufacturer's recommendations.

3.4 Cleaning:

3.4.1 Cleaning the Cem-Dye 250 System in accordance with the material manufacturer's recommendation.

3.4.2 Cleaners not recommended by the material manufacturer may have a deleterious effect on the appearance (color, gloss, etc.) or they may affect the performance (softening, loss of texture, etc.). Prior to using a cleaner not recommended by the material manufacturer, test the cleaner in an isolated area to determine its affect.

END OF SECTION

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This Specification was prepared by:

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